



**Valley Craft** is a family-owned company based in Minnesota. Founded in 1953 with the introduction of the first hand truck with a brake, Valley Craft has grown to be a world class manufacturer known for producing material handling, storage, and safety solutions that truly stand the test of time.

## Window & Door Handling Solutions



Valley Craft has collaborated with leading window, door, and glass manufacturers to provide material handling solutions that fit their unique needs. From standard carts to customized solutions, our knowledgeable sales and engineering teams can assist you in reaching your goals.

Our innovative solutions protect work-in-process and finished goods from damage while improving productivity, enhancing employee safety, and optimizing workflow organization and control.

### Without Us



- Inefficient material handling.
- Potentially hazardous work practices.
- Increased damage risk.



### Our Solutions



- Convenient and easy material transport.
- Ergonomic design.
- Robust, fully welded construction.



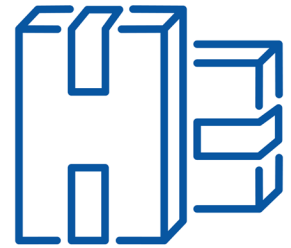
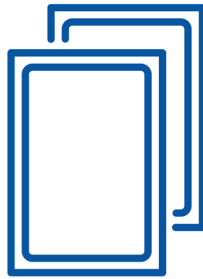
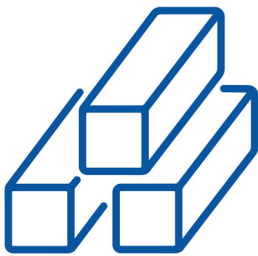
### Opportunity



- Improved efficiency.
- Systematic workflow organization.
- OSHA Compliant / 5S friendly.

# Window & Door Handling

Solutions for All Stages



## Parts Carts

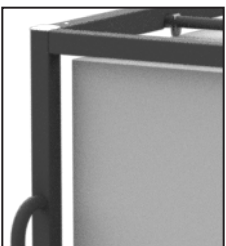
Pick, organize, transport, and store extrusions, sashes, or other small parts horizontally using our parts carts. The vinyl bags assist in organizing parts while protecting them from damage. Our unique 6-wheel design allows the cart to turn within itself in tight spaces and narrow aisles.

## Frame Cart

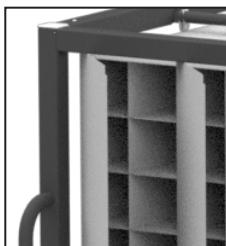
Transport your in-process and finished materials safely and ergonomically using our frame carts. The roller base allows easy loading. The UHMW (ultra-high molecular weight) plastic guides prevent product damage, and our unique 6-wheel design delivers a zero-turn radius for tight spaces and narrow aisles.

## Packaged Goods Cart

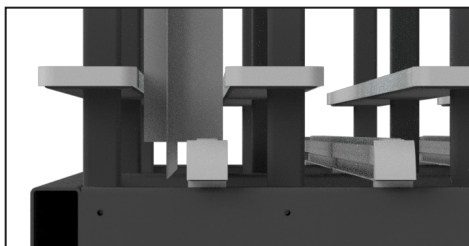
Organize and store a variety of packaged materials safely using our packaged goods carts. The UHMW plastic skid plate allows easy loading and unloading of packaged materials while keeping them safe from wear or damage. The upright posts with adjustable horizontal crossbars provide customized, safe storage for products of varying sizes.



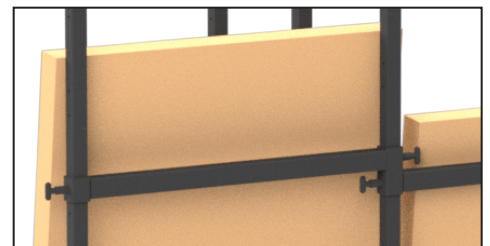
Back Flap Closed



Back Flap Open



Roller Base with Flange Allowance



Horizontal Crossbar



**54" Length  
5x5" Pockets**



**54" Length  
5x10" Pockets**



**84" Length  
5x5" Pockets**



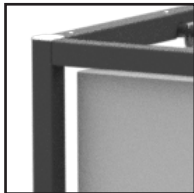
**84" Length  
5x10" Pockets**



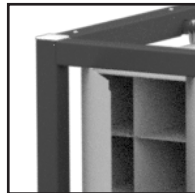
**120" Length  
5x5" Pockets**



**120" Length  
5x10" Pockets**



**Back Flap Closed**



**Back Flap Open**

- Easily transport and organize a variety of parts and supplies.
- Simple mobility for interdepartmental use.
- Commonly used with long edging and/or small parts.
- Ideal for assembly and storage areas.
- Rigid vinyl bags provide full length support.
- Convenient dual-sided access: open front, velcro open/close back.
- Maneuver cart easily using (4) dual-sided ergonomic handles.
- Operate in small areas with zero-turn ability: utilizing (4) swivel, and (2) center rigid round tread casters.
- Ergonomic floor lock provides additional stability when used on uneven surfaces.
- Pin & clevis hitch system available to link multiple units together (sold separately).
- Heavy duty, fully welded steel construction.
- Premium powder coat paint finish.
- Ships fully assembled, ready to use.
- Made in the U.S.A.

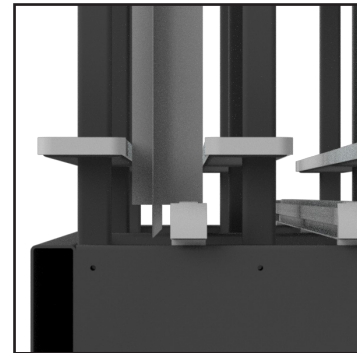
Model #	Length	Vinyl Bags		Casters	Steel Gauge	Capacity (lbs.)	L x W x H	Weight (lbs.)				
		Size W x H	Quantity									
EP3531-00	54"	5 x 5"	48	(4) 8" Corner Swivel Casters & (2) 8" Center Rigid Casters	14	600	54 x 36 x 67"	306				
EP3531-100		5 x 10"	24									
EP3531-200	84"	5 x 5"	64			(4) 8" Corner Swivel Casters & (2) 8" Center Rigid Casters	14	800	84 x 46 x 67"	367		
EP3531-300		5 x 10"	32									
EP3531-400	120"	5 x 5"	64					(4) 8" Corner Swivel Casters & (2) 8" Center Rigid Casters	14	1,000	120 x 46 x 67"	444
EP3531-500		5 x 10"	32									

**Hitch System:** Model # EP3531-02. Two-piece system with a pin and clevis hitch, and folding drawbar (attach using pre-drilled holes on base of carts).





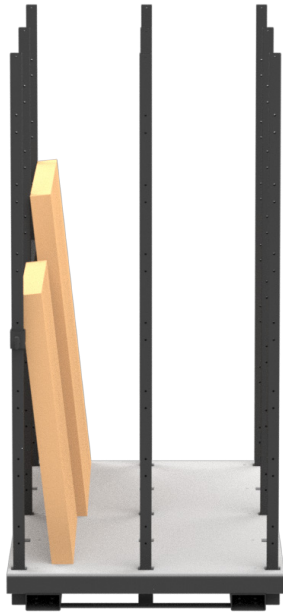
- Safely transport windows and doors with varied lengths and widths.
- UHMW buffers line column frames to protect material.
- Base is lined with rollers in each slot for a safe and effortless loading process.
- (6) Slots of 3.5" width between buffers.
- Relief step at the base of each slot for 1.9" window/door flange allowance.
- Operate in small areas with zero-turn ability: utilizing (4) swivel, and (2) center rigid round tread casters.
- Ergonomic floor lock provides additional stability when used on uneven surfaces.
- Heavy duty, fully welded steel construction.
- Premium powder coat paint finish.
- Ships fully assembled, ready to use.
- Made in the U.S.A.



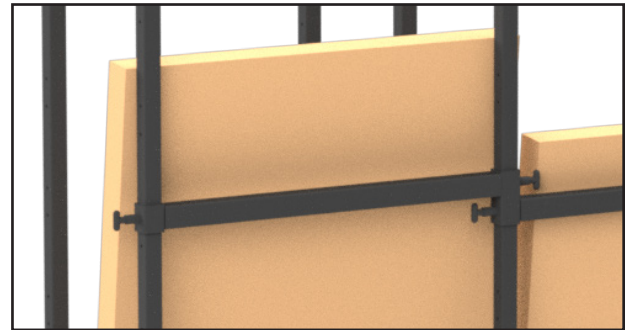
**Roller Height with Flange Allowance**

Model #	Casters	Steel Gauge	Capacity (lbs.)	Dimensions L x W x H	Weight (lbs.)
EP3523-00	(4) 8" Corner Swivel Casters & (2) 8" Center Rigid Casters	14	2,000	96 x 58 x 71"	1,156





- Transport packaged products with varied lengths and widths.
- UHMW base plate allows packages to slide on and off of the pallet with ease.
- Fork pockets for easy transit throughout your facility.
- Customize cart utilizing upright posts and crossbar connectors.
- 15 post hole locations allow for a variety of cart configurations.
- (9) 96" upright posts included.
- Available accessories include additional upright posts, horizontal crossbars, and optional casters.
- Heavy duty, fully welded steel construction.
- Premium powder coat paint finish.
- Ships fully assembled, ready to use.
- Made in the U.S.A.



**Horizontal Crossbar**

Model #	Steel Gauge	Capacity (lbs.)	Dimensions L x W x H	Weight (lbs.)
EP3524-00	14	2,000	96 x 48 x 96"	758

**Horizontal Crossbar:** Model # EP3524-04. Crossbar adjustable along the upright post, used in either direction.

**Upright Post:** Model # EP3524-19. 96" Removable upright post.

**Caster Pack:** Model # EP3524-05. (6) 8" Round tread casters, 2 center rigid, 4 corner swivel (attach using pre-drilled holes on base of carts).

